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Ender 3D Printer User Manual

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**To be the Chief Evangelist
Ender-3 Pro Series 3D Printer**

Guide Book



To make Top-quality 3D printer

- ◆ This guide is for the Ender-3 Pro Series of 3D printers.
- ◆ Select the correct input voltage to match your local mains (230V or 115V)
- ◆ Because of software/hardware upgrades and model differences, new revisions may not be listed in this guide.
- ◆ Please plug the power cord into a three-hole power jack.
- ◆ Detailed instructions for use are available on the SD card.

Notes

1. Do not use the Printer in any way other than described herein to avoid personal injury or property damage.
2. Do not place the Printer near flammables, explosives, or heat sources. It is best to place it in a well-ventilated, low-dust environment.
3. Do not expose the Printer to violent vibration or any unstable environment. This will cause poor print quality.
4. The filaments recommended by the manufacturer are preferred to avoid clogging in the hot end and/or Printer damage.
5. Do not use any other power cable than the one supplied. Use a grounded three-prong power outlet.
6. Do not touch the nozzle or hotbed during printing. Keep hands away from the machine while in use to avoid burns or personal injury.
7. Do not wear gloves or loose clothing when operating the Printer. These loose particles can become caught in moving parts and cause personal injury or Printer damage.
8. Clean off filament from the nozzle tip with the provided pliers before the nozzle cools. Do not touch the nozzle directly. This can cause personal injury.
9. Clean the Printer frequently. With the machine powered off, clean the printer body with a dry cloth to remove dust, adhered printing materials, and foreign objects on guide rails. Use glass cleaner or isopropyl alcohol to clean the print surface before every print for consistent results.
10. Children under 10 years of age should not use the Printer without supervision.

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Preface

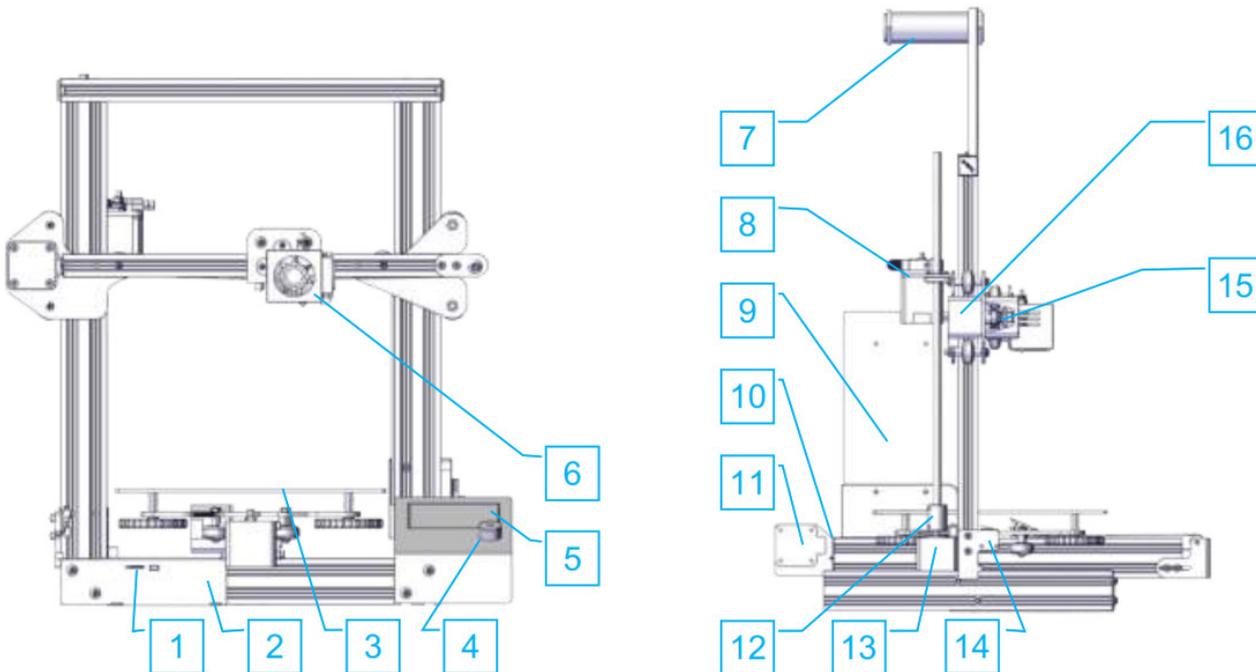
Dear consumers,

Thank you for choosing our products. For the best experience, please read the instructions before operating the Printer. Our 3D team is always ready to provide you with assistance. Please contact us via the phone number or e-mail address provided at the end when you encounter any problem with the Printer.

For a better experience in using our product, you may learn how to use the Printer in the following ways:

1. View the accompanying instructions and videos on the SD card.
2. Visit our official website at www.creality3d.cn You will find relevant software/hardware information, contact details, and operation and maintenance instructions on the website.

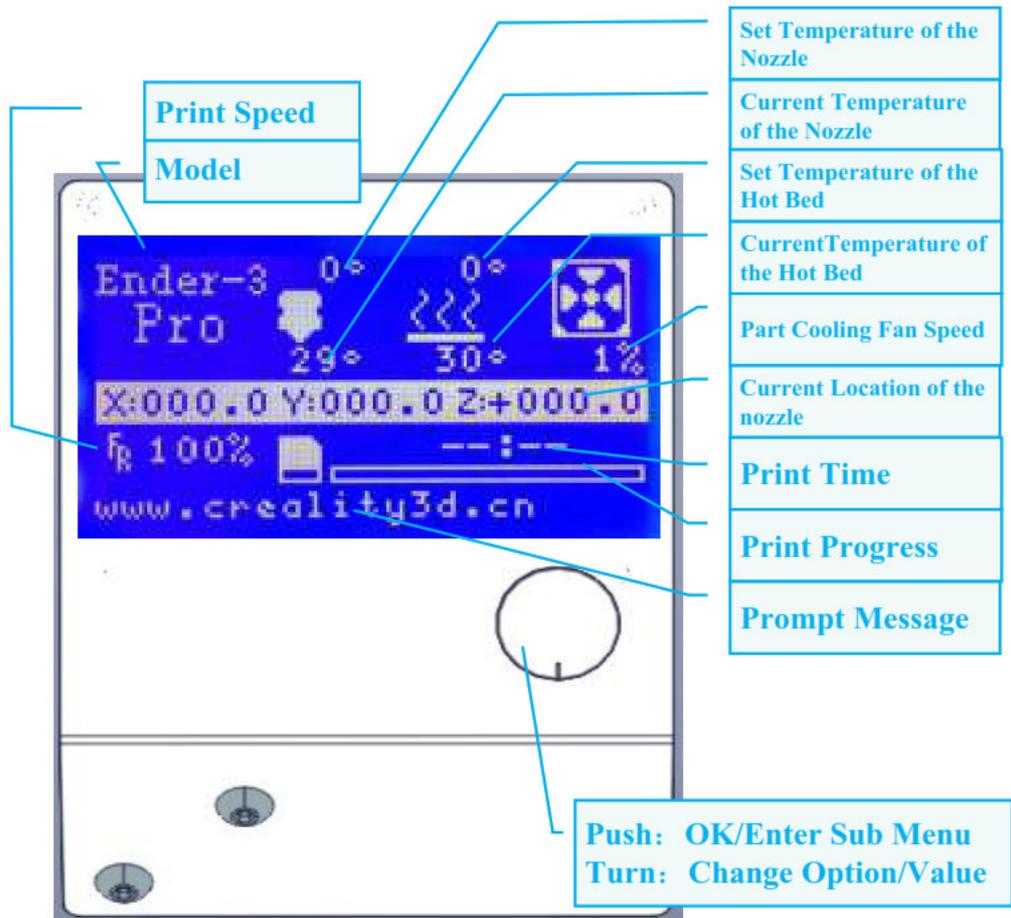
Introduction



1	SD Slot and USB Port
2	Control Box
3	Print Surface
4	Control Knob
5	Display Screen
6	Nozzle Assembly

7	Spool Holder
8	Extruder (E) Stepper
9	Power
10	Y Limit Switch
11	Y Stepper
12	Coupling
13	Z Stepper
14	Z Limit Switch
15	X Limit Switch
16	X Stepper

Screen Information

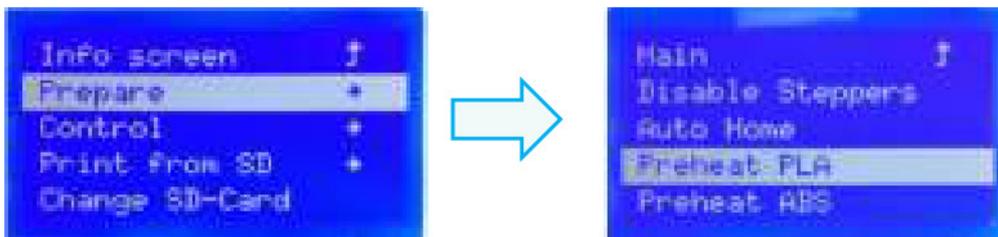


Information Displayed

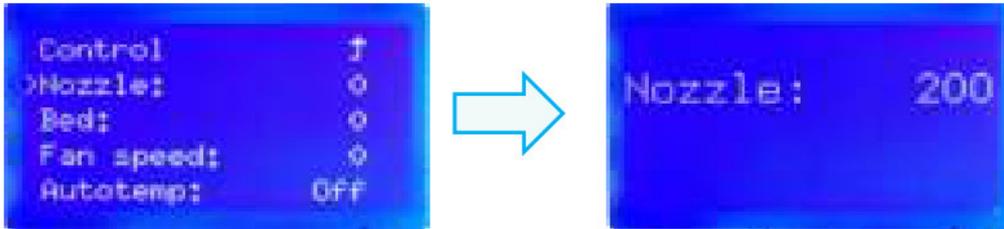
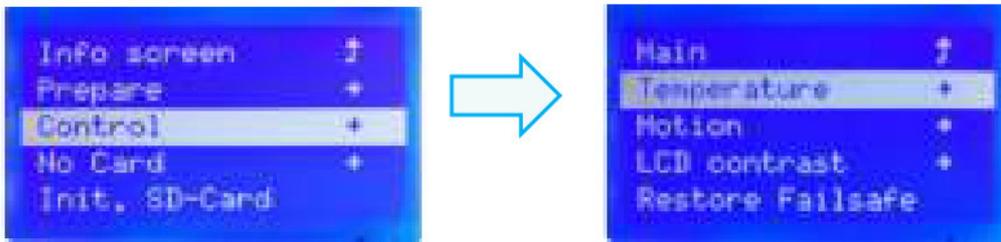
Screen Options		
Menu	Sub Menu	Explanation
↑ Info Screen ↑	↑ main ↑	Return
Prepare →	Disable Steppers	Moving X Y Z axis by your hands
	Auto Home	return to the origin
	Preheat PLA	
	Preheat ABS	
	Cooldown	Close and cooldown the nozzle
Control →	Move Axis →	Moving X Y Z axis or Extruder by given value.
	Temperature →	Heat the nozzle and the bed or change fan speed by given value
No card /Print from SD	Restore Failsafe	Restore factory setting
	Select the printing model	
Init. SD-Card /Change SD-Card		
Printing		
Tune →	Speed	Change Printing Speed by given value
	Nozzle	Change the temperature by given value
	Bed	Change the temperature by given value
	Fan Speed	Change Fan Speed by given value
	Flow	Change filament flow by given value
Pause Print		
Stop Print		

Loading Filament

1. Preheat



Method 1



Method 2



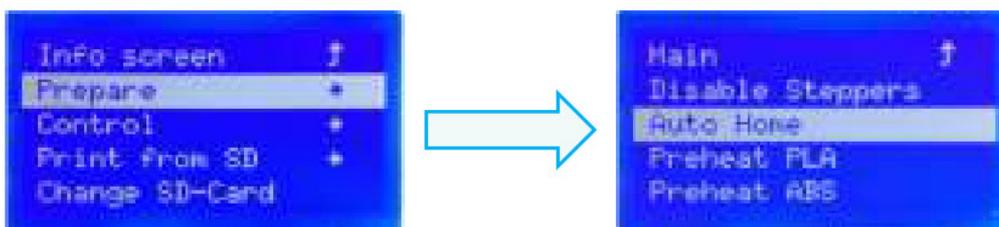
2. Feeding

Press and hold the extruder lever then insert 1.75mm filament through the small hole of the extruder. Continue feeding until you see filament come out the nozzle.

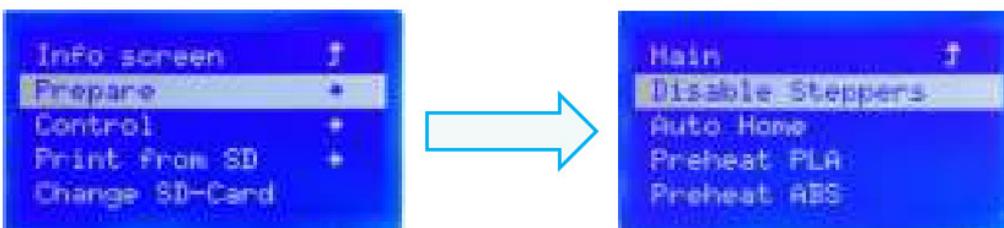
Tip: How to Replace the Filament

1. Cutting filament near the Extruder and slowly feed new filament until they are fed into the new filament.
2. Preheating the nozzle and withdraw the filament quickly and feed the new filament.

Bed Leveling



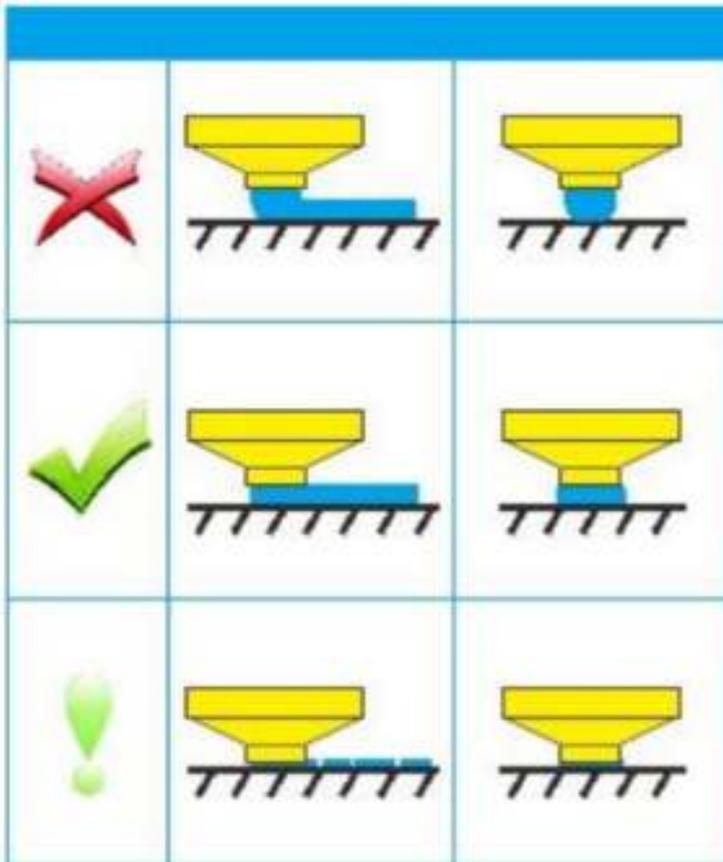
1. Prepare → Auto Home. Wait for the nozzle to move to the left/front of the platform.



2. Prepare → Disable Steppers (Close stepper drive release motor)



3. Move the nozzle the front/left leveling screw and adjust the platform height by turning the knob underneath. Use a piece of A4 paper (standard printer paper) to assist with the adjustment, making sure that the nozzle lightly scratches the paper.
4. Complete the adjustment of the screw on all 4 corners.
5. Repeat above steps 1-2 times if necessary.



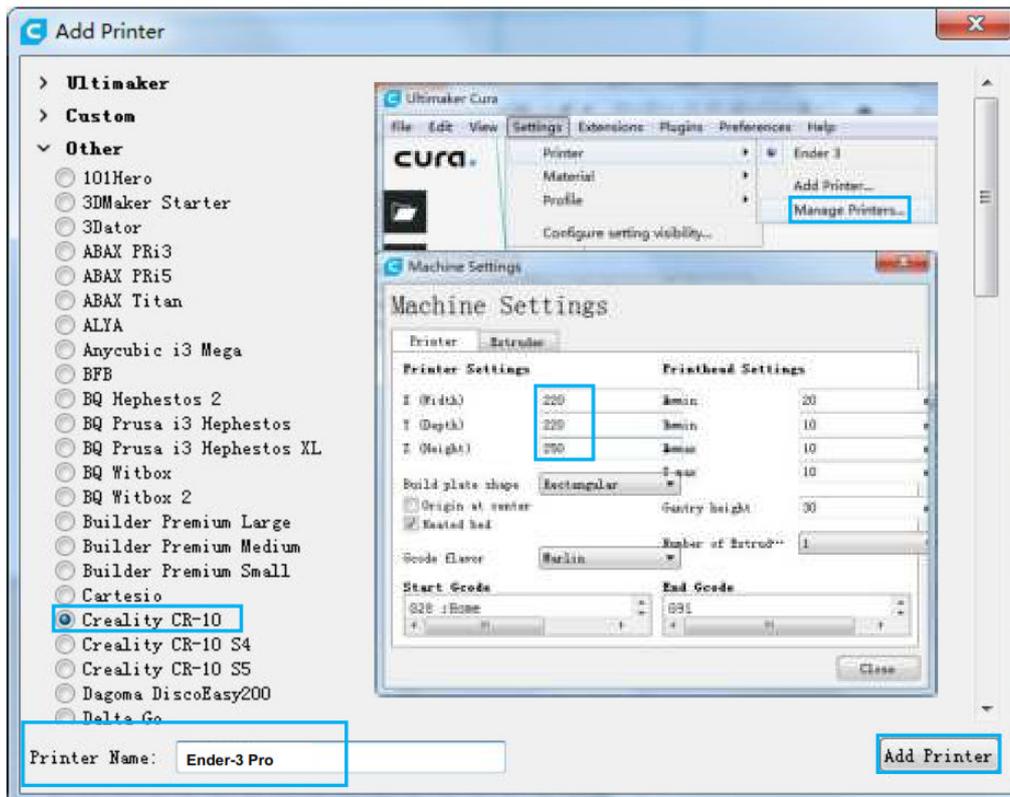


Software Installation

1. Double click the Cura icon to install the Cura Slicing Software.



2. Start Cura from the Start Menu.



3. Select Other→Creality CR-10→Printer Name: Ender-3 Pro→Add Printer.

4. Setting→Printer→Manage Printers...

5. Change Printer Settings to 220,220,250).

Preparing to Print

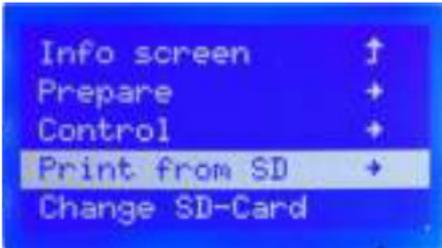
1.Slicing

Insert SD card into a computer with Reader.

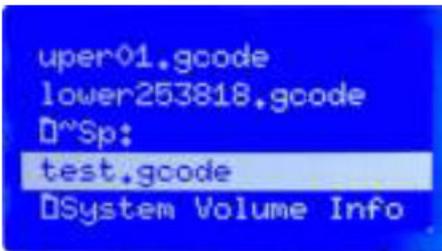




Insert the SD card



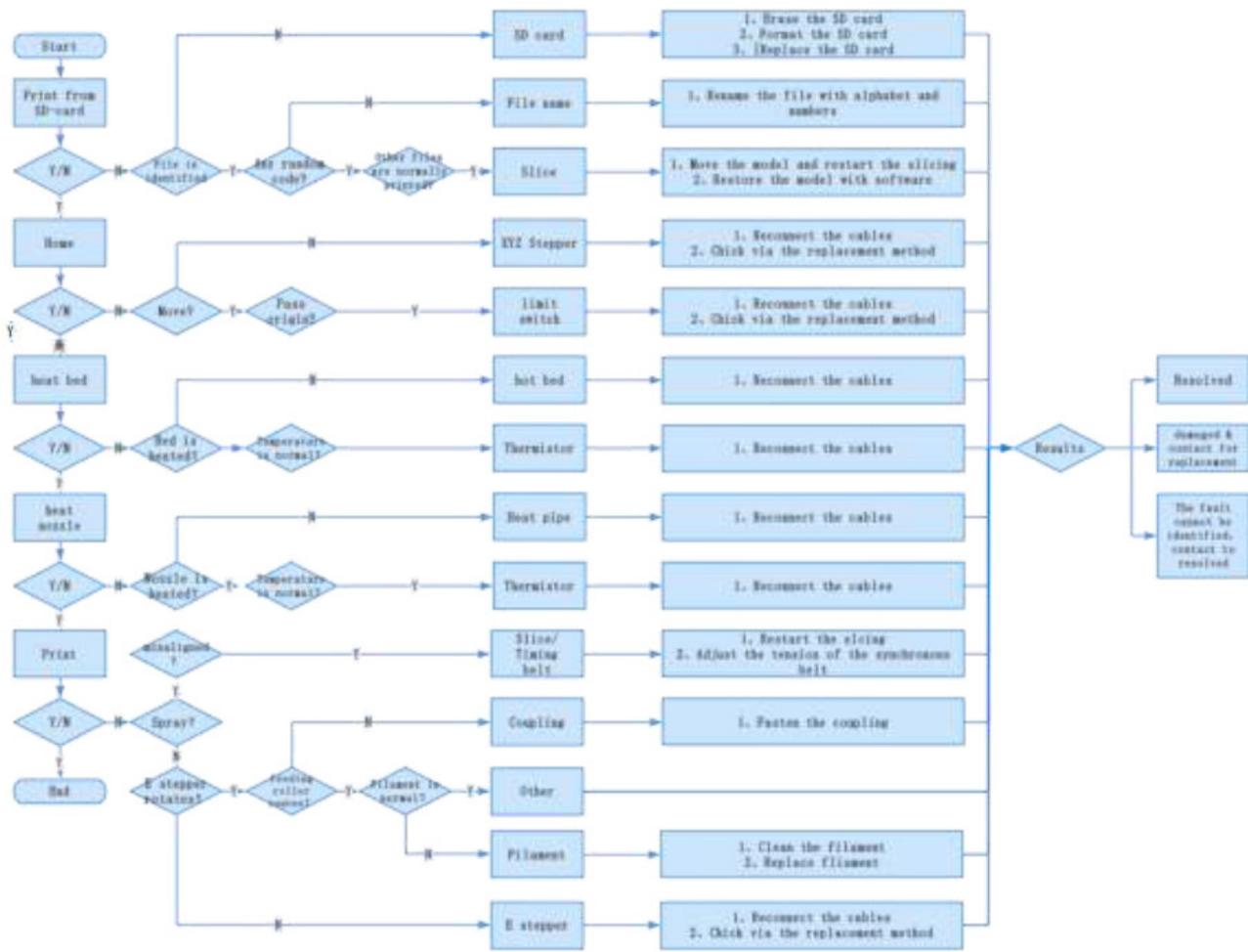
Select "Print from SD"



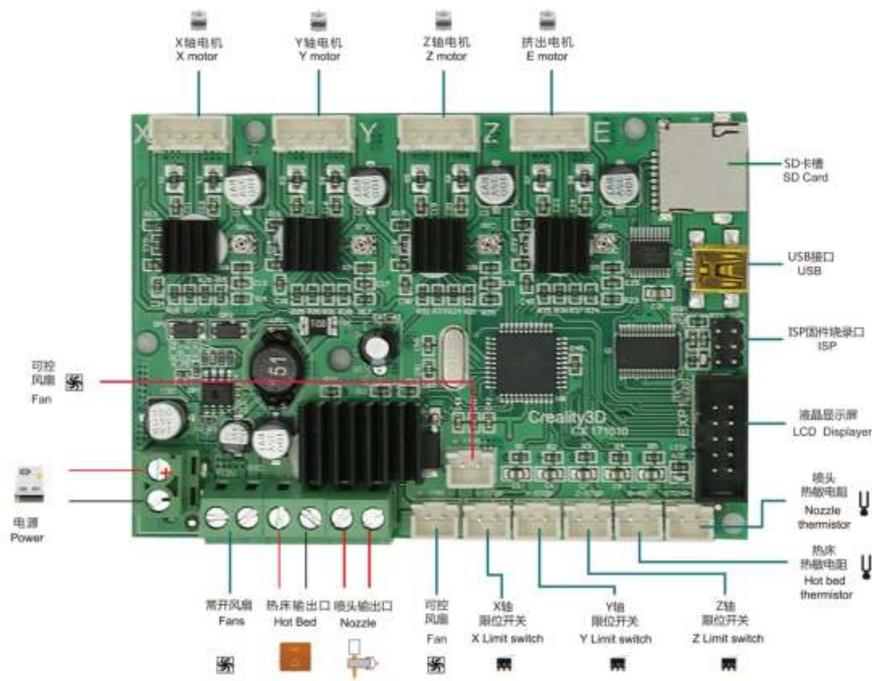
Select the file to be printed

2.Printing

Troubleshooting



Circuit Wiring Diagram





Facebook QR code

<https://www.facebook.com/groups/1700252256935330/>



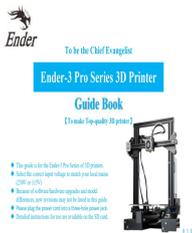
Shenzhen Creality3D Technology CO.,LTD.

After-Sales Service Tel: +86 400 6133 882 +86 755 8523 4565

Official Web site : www.creality3d.cn

Company Address:12th Floor, Building No.3, Jinchengyuan Industrial Area,
Tongsheng Community, Dalang Street, Longhua District, Shenzhen

File Downloads



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References

- [creality3d.cn](http://www.creality3d.cn)

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